



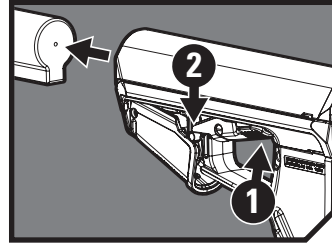
This document is subject to the Arms Export Control Act (22 U.S.C. 7228) and the International Traffic in Arms Regulations (22 C.F.R. Parts 120-130). A prior authorization or license from the U.S. State Department Directorate of Defense Trade Controls is required to export, re-export, re-transfer, or show this document to any foreign person whether in the United States or abroad.

## ACS-L INSTALLATION INSTRUCTIONS

**! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.**

### STEP 1: STOCK PREPARATION

Depress and hold the *Release Latch* to disengage the *Friction Lock*. Continue holding the release latch for Step 2.



### STEP 2: INSTALL ACS-L STOCK

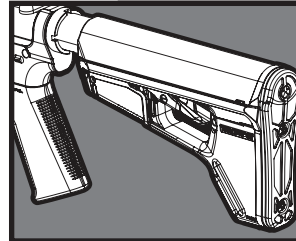
**DO NOT FORCE PARTS TOGETHER!** Align the *Stock Body* with the *carbine receiver extension* and gently slide together until the stock stops (Approx 2-1/8"). While holding *Release Latch* with one hand(1), with other hand, grasp both ends of *Release Pin* and pull down firmly (2). Push stock forward to mount.

**NOTE:** If stock does not easily slide over receiver extension, refer to fit guide on box.

### STEP 3: FRICTION LOCK TEST

With the Stock installed and secured in position, depress the *Friction Lock* to minimize movement.

**NOTE:** *Friction Lock performance may vary depending on exact receiver extension size.*



### STEP 4: VERIFY INSTALL

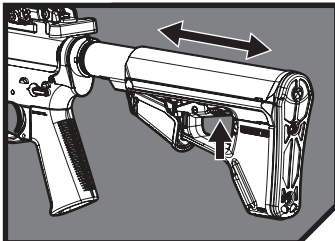
Perform final inspection including function test per *US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual* to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at [www.magpul.com](http://www.magpul.com).

**Note:** Always test fire your weapon before using it in an operational environment.

## ACS-L STOCK FEATURES

### EXTEND/COLLAPSE STOCK

Fully depress the *Release Latch* and pull the stock rearward to extend or push stock forward to collapse. Intermediate positions may be selected by depressing the *Release Latch* and moving the stock to the desired position. When desired position is found, re-engage *Friction Lock* for best results.



### STORAGE COMPARTMENT

The ACS-L Stock provides the user with an internal storage compartment. To open, slide *latch* toward the rear of the stock and pull open. To close, shut the door and press until the *latch* locks.

